

ABSTRACT OF THE DISCLOSURE

Aqueous dispersions of carboxylated cellulose esters are disclosed having a low organic solvent content. These dispersions can be prepared using a volatile hydrophilic organic solvent and a coupling organic solvent having a lower volatility, the volatile hydrophilic solvent being substantially stripped off during preparation to obtain a dispersion useful in a variety of coating compositions, providing satisfactory performance in metallic flake control, flow and leveling properties, and defect reduction.

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